

GRADING OF TWO LAYERS ENGINEERED OAK FLOORING (OAK LAMELLA+EU PLYWOOD)

01 07 2023

Select grade

- healthy, cracked, not fallen out knots till 8-10 mm;
- rare occurred fallen out knots till 8 mm;
- rare occurred light timber color variation, white spots;
- knots are filled;
- no sapwood.

Natur grade

- Healthy or cracked knot up to 25 mm;
- knots can be sprung, but filled;
- open knots up to 25 mm;
- rare occurred micro cracks on the surface of board;
- all cracks and knots are filled;
- natural timber color variation,
- rare occurred light white spots;
- no sapwood.

Rustic A grade

- Healthy and cracked knot up to 40-45 mm
- knots can be sprung, but filled;
- open knot up to 25 mm;
- rare occurred micro cracks on the surface of board;
- all cracks and knots are filled;
- rare occurred medullary ray;
- natural timber color variation, white spots;
- no sapwood.

Nature grade (Natur and Rustic A mix)

- sound not fallen out knots till 40-45 mm;
- knots can be sprung, but filled;
- fallen out knots till 25 mm;
- rare occurred micro cracks on the surface of board;
- all cracks and knots are filled;
- rare occurred medullary ray;
- natural timber color variation, white spots;
- no sapwood.

Rustic B grade

- sound not fallen out knots till 80-90 mm;
- knots can be sprung, but filled;
- permitted fallen out knots till 40 mm;
- quantity of knots are not limited;
- small cracks on the surface of board;
- all cracks and knots are filled;
- fluting of timber;
- heart boards;
- natural color variation, white spots;
- no sapwood;

Rustic B/C grade

- size and quantity of knots are not limited;
- small cracks on the surface of board;
- all cracks and knots are filled;
- fluting of timber;
- heart boards;
- natural color variation, white spots;
- no sapwood;

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The floor manufacturer reserves the right to correct and update the information provided. The last one information update 07.01.2023.